



中日合作·鱼线专家 | LINE EXPERTS
COOPERATION BETWEEN CHINA AND JAPAN

SAMYEAR®

山野钓具(常州)有限公司

SHANYE FISHING (CHANG ZHOU) TACKLE CO.,LTD.

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山野钓具

FEEL THE POWER

MANUFACTURING PROCESS

WHO WE ARE?



Shanye Fishing Tackle (Changzhou) Co., Ltd is a professional fishing line company, which is funded by Dongyang Shanye Fishing Tackle Co., Ltd. The company is located in Xuejia industrial park of Changzhou, which next to Shanghai.

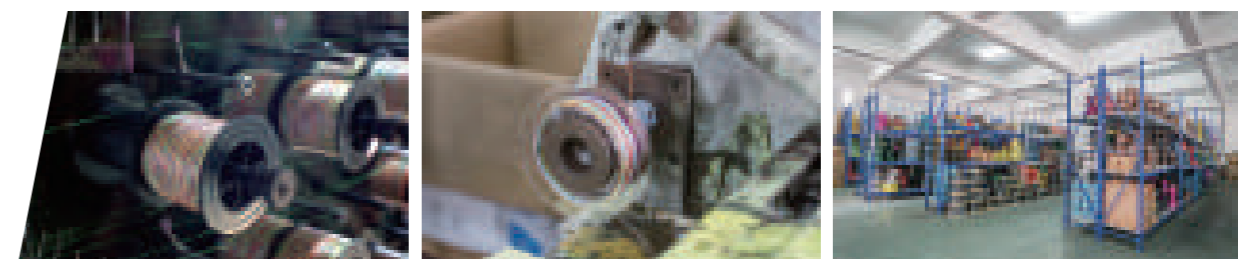
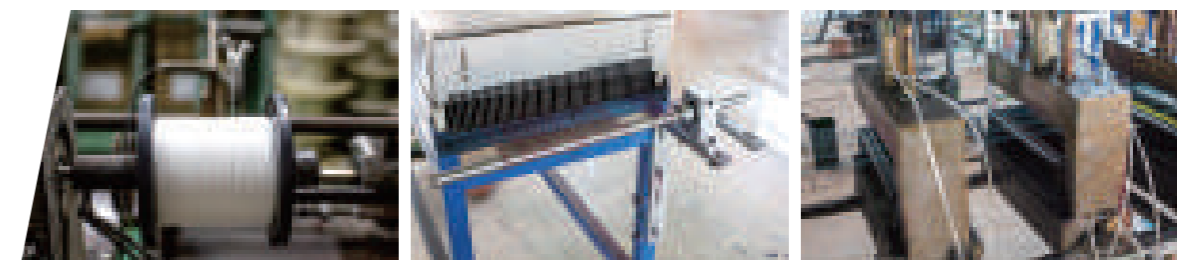
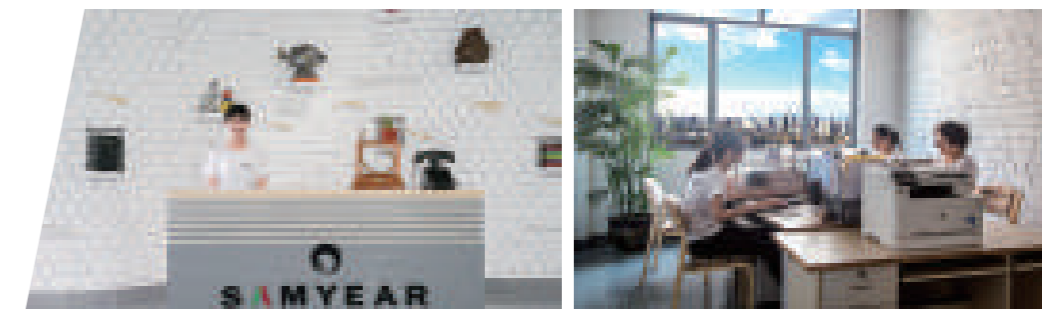
Till now, Samyear has formed several series lines for traders and anglers worldwide. Like PE braided line, which range from 4 strands to 16 strands, high strength monofilament line, fluorocarbon line, core line, fire line, bass fishing line, fly fishing line, etc. In recent years, we focused on the development of our **OEM & ODM** customers. From product designing to sample testing, even a batch production, best solutions was provided to our customers. we are getting more and more recognition both at home and abroad. And we have built long term business relationship with some powerful Japan fishing tackle suppliers.

With the core value of "quality precedence, value-added services", Samyear business now covers more than 30 countries worldwide. Facing the future, Samyear will develop more and more quality fishing lines, provide various solutions to customers. Welcome to visit our factory.

山野钓具(常州)有限公司是由行业专业的钓具制造企业 - 东阳山野钓具主资成立, 公司坐落于靠近上海的常州薛家工业园区内。

至今为止, 山野为全世界的贸易商和垂钓者提供了丰富的钓线, 产品从 4 股到 16 股的编制线、尼龙单丝线、碳素线、包芯线、火线、路亚线、筏钓线等。近年来, 我们始终致力于为贴牌商的发展提供服务。从最初的产品设计, 到样品的测试以及批量生产服务, 始终为客户提供最优的解决方案, 在国内外得到了广泛的认可。除此之外, 工厂自成立以来, 与日本几大鱼线生产厂家一直有着紧密的合作关系。

在“质量优先, 增值服务”为核心价值指导下, 山野的业务范围已覆盖全球 30 多个国家。面向未来, 山野工厂将致力于研发更多的品质钓线, 为客户提供行业内丰富解决方案。欢迎各界朋友莅临公司参观、指导和业务洽谈。



RAW MATERIAL

UHMWPE

超高分子聚乙烯纤维



- 01 JAPAN BRAIDED LINE
- 05 4 STRANDS BRAIDED LINE
- 09 8 STRANDS BRAIDED LINE
- 11 9 STRANDS BRAIDED LINE
- 13 12 STRANDS BRAIDED LINE
- 15 100% FLUOROCARBON LINE
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SAMYEAR

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X8 SUPER PE FROM JAPAN

This is high class braided fishing line ,which comes from Japan.It has natural advantage when compared with normal PE line.In the same diameter, this line will be more thinner, more softer,and higher strength.Besides, special coating technology,greatly improved the color performance,and the color is not likely to fade when compared with normal PE line.

这是一款高质量的日本原装进口线。与其他编织线相比有着天然的优势。同等规格下，这款线的线径更细，线体更顺滑，拉力更大。此外，特殊的染色工艺，大大提高了线的光泽度，线的颜色与普通线相比更加不易褪去。



- 100% Japan PE Line
- Super Thinner, Super Soft
- High Tension , Perfect Color
- 100% 原装日本进口编织线
- 线径细, 极顺滑
- 拉力强, 色泽度高



X8 SUPER PE ^{PE 100%}
FROM JAPAN

号数 / Code	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0	6.0	8.0	10.0	12.0
Denier	120	160	200	240	300	400	500	600	800	1000	1200	1600	2000	2400
直径 / Dia(MM)	0.08	0.10	0.13	0.15	0.17	0.21	0.23	0.27	0.30	0.34	0.41	0.43	0.47	0.50
公斤 / Strength(KG)	4.8	6.0	7.7	9.5	11.0	14.2	16.5	20.0	22.0	26.0	33.5	44.5	50.0	60.0
磅 / Strength(LB)	10.6	13.2	16.9	20.9	24.2	31.2	36.3	44.0	48.4	57.2	73.7	97.9	110.0	132.0



- 100% Japan PE Line
- Super Thinner, Super Soft
- High Tension, Perfect Color
- 100% 原装日本进口编织线
- 线径细, 极顺滑
- 拉力强, 色泽度高

X4 SUPER PE ADVANTAGE

High value with super economical price is his privilege. This line uses of 100% PE fibers, which has a high power for casting. When special processing, it is able to resistance to seawater corrosion ,and the color is not easy to fading.

一款性价比比较高的编织线。线体采用100%高强度，拥有与PE远投专用母线相匹敌的高调度技能线。经过特殊加工处理，抗海水的腐蚀性能卓越，且线的颜色不容易褪色。



- 100% Advanced UHMWPE
- High Strength, Extremely Soft
- Low Diameter And Zero Stretch
- 100% 进口 PE 原丝编制
- 拉力强,手感好,易于绑钩.无延展性
- 迅速反应鱼讯

POWER TEST TABLE

号数 / Code	0.4	0.6	0.8	1.0	2.0	3.0	4.0	5.0	5.5	6.0	7.0	8.0	10
直径 / Dia(MM)	0.10	0.12	0.14	0.16	0.24	0.28	0.32	0.36	0.38	0.40	0.44	0.48	0.50
磅 / Strength(LB)	8	10	12	15	22	30	40	50	55	60	70	80	90
公斤 / Strength(KG)	3.6	4.5	5.4	6.8	10.0	13.5	18.1	22.7	25.0	27.2	31.8	36.3	40.8

X4 SUPER PE 100% ADVANTAGE

- 100% Advanced UHMWPE
- High Strength, Extremely Soft
- Low Diameter And Zero Stretch
- 100% 优质 PE 原丝编制
- 拉力强, 手感好, 易于绑钩, 无延展性
- 迅速反应鱼讯

POWER TEST TABLE

号数 / Code	0.4	0.6	0.8	1.0	2.0	3.0	4.0	5.0	5.5	6.0	7.0	8.0	10
直径 / Dia(MM)	0.10	0.12	0.14	0.16	0.24	0.28	0.32	0.36	0.38	0.40	0.44	0.48	0.50
磅 / Strength(LB)	8	10	12	15	22	30	40	50	55	60	70	80	90
公斤 / Strength(KG)	3.6	4.5	5.4	6.8	10.0	13.5	18.1	22.7	25.0	27.2	31.8	36.3	40.8



X8 SUPER PE ADVANTAGE

100% PE

8 strands braided line, unique construction made of ultra-high strength PE fibers. Such precision 8 braided super molecular of polyethylene fibers, which has a function of increasing abrasion resistance, precision and vibration of the whole line.

8股编制线,独特内部编织结构,由高强度纤维编织。精密编织的8股超高分子聚乙烯纤维能够更有效提高线的耐磨性,精度,及降低线的振动。



- Advanced Material, Soft Surface
- Super Power, High Abrasion Resistance
- Low Diameter, Zero Stretch
- 优质原丝,线体光滑鲜亮
- 拉力强,耐磨性能好
- 无延展性,迅速反应鱼讯

POWER TEST TABLE

号数 / Code	0.8	1.0	1.5	2.0	3.0	4.0	5.0	6.0	7.0	8.0	10
直径 / Dia(MM)	0.15	0.18	0.20	0.24	0.28	0.32	0.37	0.40	0.44	0.48	0.50
磅 / Strength(LB)	10	12	15	20	30	40	50	60	70	80	100
公斤 / Strength(KG)	7.0	9.0	10	12	16	20	24	28	33	38	45.4

X9 SUPER PE 100% ADVANTAGE

For 9 strands braided line, we use the German seamless weaving process, which makes the line more round than 8 strands PE line. When you touch the surface, great feeling of smooth belongs to you. As the special braided process makes 9 strands line have a high performance of water casting, which improved 50% than 8 strands line. In addition, the tensile strength and wear resistance are greatly improved.

我们将德国无缝穿插编织技术应用用于9股编织线，特殊的工艺使得9股编织线线体比8股更加圆润。当接触线体表面时，完美的顺滑性能够被用户所感受。正是特殊的编织工艺，9股编织线的切水性能高于8股的50%。除此之外线的拉力和耐磨性能也得到了很大程度的提升。

- Germany Seamless Weaving
- Round Surface, Easy Into The Water
- Strong Tension, High Wear Resistance
- 德国无缝穿插工艺
- 线体圆润, 切水性能强
- 拉力强, 耐磨高



POWER TEST TABLE

号数 / Code	0.4	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	6.0	7.0	8.0	9.0	10
直径 / Dia(MM)	0.11	0.13	0.15	0.18	0.20	0.21	0.24	0.26	0.30	0.31	0.33	0.36	0.38	0.41	0.45	0.50	0.52	0.55
磅 / Strength(LB)	8	10	13.2	15.9	18.7	20	24.2	28	33	38	40	45	50	60	70	80	90	100
公斤 / Strength(KG)	3.6	4.5	6	7.2	8.5	9.1	11	12.7	15	17.2	18.1	20.4	22.7	27.2	31.8	36.3	40.8	45.4



X12 SUPER PE ADVANTAGE

- 100% Advanced UHMWPE
- High Strength, Extremely Soft
- Low Diameter And Zero Stretch
- 100% 优质 PE 原丝编制
- 拉力强,手感好,无延展性
- 迅速反应鱼讯

This is 12 strands braided line, which belongs to the race grade of high strength. 12weaving process makes it's anti-bitng, wear resistance and softness better than 8 strands braided line. When facing with instant force, it has a good performance. Thus, this kind of line is a good choice for deep sea fishing.

这是一款 12 编的编制线, 线体是 100% 高强度技能线。12 编特殊工艺使其防咬、耐磨性和柔软度显著高于 8 编线, 在抵抗瞬间爆发力方面性能卓越, 是深海钓的最佳选择。



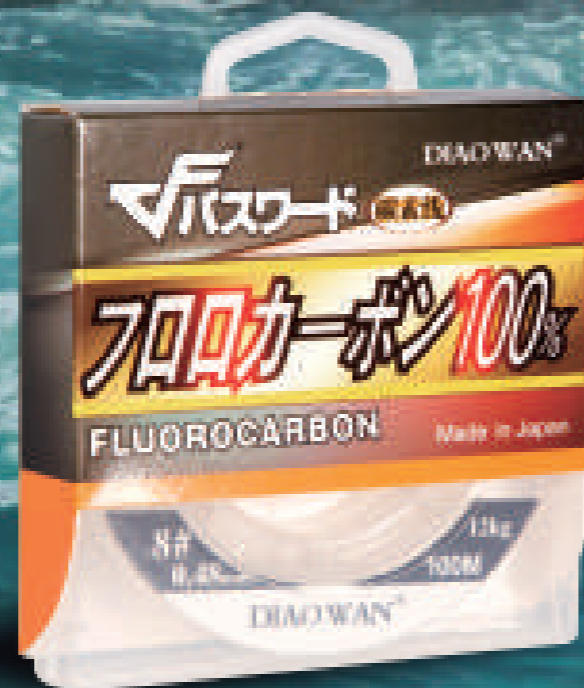
POWER TEST TABLE

号数 / Code	0.8	1.0	1.2	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	6.0	7.0	8.0	9.0	10
直径 / Dia(MM)	0.15	0.18	0.20	0.21	0.24	0.26	0.30	0.31	0.33	0.36	0.38	0.41	0.45	0.50	0.52	0.55
磅 / Strength(LB)	13.2	15.9	18.7	20	24.2	28	33	38	40	45	50	60	70	80	90	100
公斤 / Strength(KG)	6	7.2	8.5	9.1	11	12.7	15	17.2	18.1	20.4	22.7	27.2	31.8	36.3	40.8	45.4

FLUOROCARBON 碳素

ADVANTAGE

- 100% Invisible Fluorocarbon
- Sink 4 Times Faster Than Nylon
- Excellent Flexibility And Abrasion Resistance
- 100% 高品质氟碳线
- 沉水速度比普通尼龙的4倍
- 良好的灵敏度,超强的耐磨性



号数 / Code	0.8	1	1.25	1.5	1.75	2.0	2.5	3	3.5
直径 / Dia(MM)	0.16	0.18	0.21	0.22	0.24	0.26	0.29	0.31	0.34
磅 / Strength(LB)	4.41	4.81	5.51	7.21	8.61	10.51	12.81	13.51	15.61

This is a premium quality and high integrity fluorocarbon leader line. It is nearly invisible in the water and sinks 4 times faster than nylon lines. Small diameter, low stretch, and easy-handling helps you catch more fish. 100% PVDF fluorocarbon makes the strongest and toughest leaders. It has an excellent abrasion resistance and is suitable for sea fishing and race fishing.

这是一种与完美品质高度一致的氟碳前导线。在水中几乎看不见，下沉速度比普通尼龙线快4倍。细直径、低拉伸和易操作性能帮助你钓到更多的鱼。100%PVDF(聚偏氟乙烯)是最牢固和坚韧的氟碳导线。良好的抗磨损力，适用于海钓和竞技钓。

号数 / Code	4	5	6	7	8	9	10	12	14	16	18	20	22	24
直径 / Dia(MM)	0.36	0.40	0.43	0.45	0.50	0.55	0.58	0.60	0.65	0.70	0.76	0.80	0.86	0.88
磅 / Strength(LB)	18.61	21.51	24.51	27.21	30.31	32.61	35.21	38.1	47.51	52.51	57.21	61.61	71.5	73

MONO is made from high quality copolymer nylon material. It inherently has the advantage of super strength, extremely soft, less twisting. And it is not easy to be broken when making a casting. As nylon provides the necessary advantage, it is widely used in many fishing situations.

单丝线是由高品质尼龙纱线捻合而成。它天然地有着高强度，异常柔软，不易打结，当抛投时不易断线。正是因为尼龙单丝线有这些特点，加上价格实惠，这种线被广泛用于很多钓鱼环境。

NYLON



NYLON ADVANTAGE

- Cheap Price, Available Well
- High Strength, Extremely Soft
- Easy Handling, Easy Catching
- 经济实惠, 应用广泛
- 拉力强, 手感好, 柔软光滑
- 操作简便, 不易断线

尼龙



NYLON ADVANTAGE

- Cheap Price, Available Well
- High Strength, Extremely Soft
- Easy Handling, Easy Catching
- 经济实惠, 应用广泛
- 拉力强, 手感好, 柔软光滑
- 操作简便, 不易断线

尼龙

NT 30 MONO is made from high quality copolymer nylon material.

It has the advantages of super strength, high transparency, moderate softness and abrasion resistance. It is suitable for all fishing techniques.

一种实用型的钓线, 稳定的质量特别在抵抗瞬间爆发力及耐用性能上非常突出, 具有较低的引伸力和极高的结强力。它具有柔软、耐磨、高透明等特性, 是竞钓高手的最佳选择。

POWER TEST TABLE

号数 / CODE	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	3.5	4.0	5.0	6.0	7.0	8.0	
直径 / DIA(MM)	0.128	0.148	0.165	0.181	0.203	0.234	0.261	0.268	0.309	0.331	0.370	0.405	0.437	0.467	
直线强力 / (KG)	1.08	1.43	1.78	2.11	2.64	3.48	4.35	5.15	5.93	6.69	8.25	9.77	11.40	12.85	
号数 / CODE	9.0	10	11	12	13	14	15	16	18	20	22	24	26	28	30
直径 / DIA(MM)	0.496	0.523	0.548	0.573	0.596	0.619	0.640	0.661	0.701	0.739	0.775	0.810	0.843	0.875	0.905
直线强力 / (KG)	14.45	15.84	16.94	18.48	20.02	21.56	23.10	24.00	26.00	28.00	30.00	32.00	35.00	37.00	40.00

NYLON ADVANTAGE

- Cheap Price, Available Well
- High Strength, Extremely Soft
- Easy Handling, Easy Catching
- 经济实惠, 应用广泛
- 拉力强, 手感好, 柔软光滑
- 操作简便, 不易断线

尼龙

Fiber technology provides this special Invisible stuff possible. The spot characteristic makes it look like aquatic plant, which is invisible to fish. When facing different light, the line shows different colors, looks more like a chameleon. All of these features help you land more fish. And the abrasion resistance as well as smoothness are also improved.

光纤编织技术使得斑马线的诞生成为可能。这种线能够模仿水生植物, 诸如水藻类, 这对鱼起到“隐形”作用。在水中, 斑马线可以使得线体在不同光线下折射不同颜色, 看起来就像一只变色龙。这一切都帮助你钓得更多的鱼。除此之外, 斑点线的耐磨性和顺滑性也得到了一定程度的提高。

THE INVISIBLE

ADVANTAGE

- High Invisible Function
- Super Strength, Extreme Soft
- Superior Sensitivity
- 超强隐形功能
- 拉力强, 线体顺滑
- 良好的灵敏度



LEAD CORE 包芯线

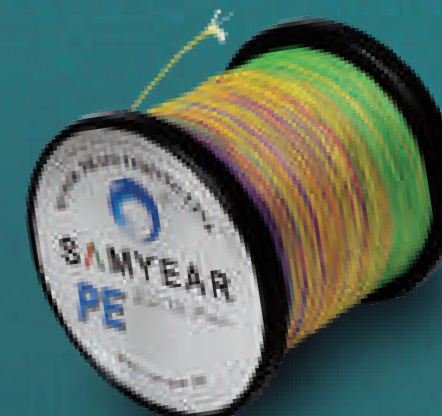
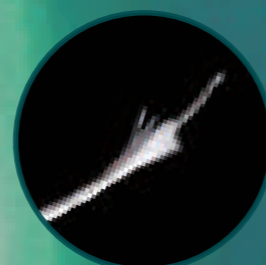
LEAD CORE - brilliant and innovative - is defined as a line of fast sinking manifestation and long casting performance. It's multi-color appearance offers a good shelter when fishing in weedy areas, upon sand and around gravel layer. Tight weaving reduces resistance when facing the water, which makes it easier fall into a lake or riverbed.

LEAD CORE 是一款灵动新型编制线，兼具完美切水和远抛投功能。迷彩外表可以很好在水草，沙上和沙砾层隐蔽。除此之外，紧密的编织能够有效减少水的阻力，使之落在湖内或河床上，方便衔接。

NYLON CORE is such a kind of sinking braid, pursued by more than ten millions of lure fishing anglers. Due to special German seamless weaving technology, we combined strong PE fibers with nylon perfectly. This line has a high performance of sensitivity, which makes it move easily between water plants and obstacles.

这是一款被数以千万路亚垂钓者所喜爱的潜入式编织线。我们运用德国无缝穿插编织技术，将超强 PE 纤维和尼龙丝结合。这一技术，使得此款鱼线拥有高强接触灵敏度，能够在水草和障碍物间自由穿行。

NYLON CORE



- Advanced Lead Core
- Easier Sinking , Further Casting
- Special Color, Easy To Conceal
- 优质铅丝包芯线
- 便于切水, 便于远投
- 迷彩外表, 易于隐蔽

ADVANTAGE

- Special Nylon Core
- Fast Sinking , High Sensitivity
- Thinner Diameter, Super Power
- 新型尼龙包芯
- 完美切水, 超强灵敏度
- 极细线径, 超强拉力

FADELESS BRAID

Almost all anglers worldwide show great desire to fadeless PE line . Fadeless Braid is created for this special requirement. We use special dyeing technology ,which makes the line not fade any more. Never! Now we have arranged some popular colors,such as army green,red,white, and classic black.

几乎所有的垂钓者都渴望 PE 线不褪色。这样一款线是为特定需求而生。我们运用独特德国染色技术，结合日本编织工艺，生产出新一代不褪色编织线，永不褪色！目前常规主流色诸如军绿、红色、黑色均接受预订。



ADVANTAGE

- Original Dyeing Technology, Not Easy To Fade ● 独创染色技术,不掉色,色彩艳丽
- High Quality Silky Material,Smooth Surface ● 优质原丝,线体顺滑鲜亮
- Resist Impact ,Easy Throw, Live For Big Attack ● 抗冲击力,易于抛投,专攻大鱼

PACKAGING METHOD



JAPANESE LINE SPECIFICATIONS

JAPANESE LINE SPECIFICATIONS							
JAPAN#	DIAMATER(MM)	JAPAN#	DIAMATER(MM)	JAPAN#	DIAMATER(MM)	JAPAN#	DIAMATER(MM)
0.1	0.053	1.5	0.205	8	0.470	40	1.050
0.15	0.064	1.75	0.220	10	0.520	50	1.170
0.2	0.074	2	0.235	12	0.570	60	1.280
0.25	0.083	2.25	0.248	14	0.620	70	1.390
0.3	0.090	2.5	0.260	16	0.660	80	1.480
0.35	0.097	2.75	0.274	18	0.700	90	1.570
0.4	0.104	3	0.285	20	0.740	100	1.660
0.5	0.117	3.5	0.310	22	0.780	110	1.740
0.6	0.128	4	0.330	24	0.810	120	1.810
0.8	0.148	5	0.370	26	0.840	150	2.030
1	0.165	6	0.405	28	0.870	200	2.340
1.2	0.185	7	0.435	30	0.910		